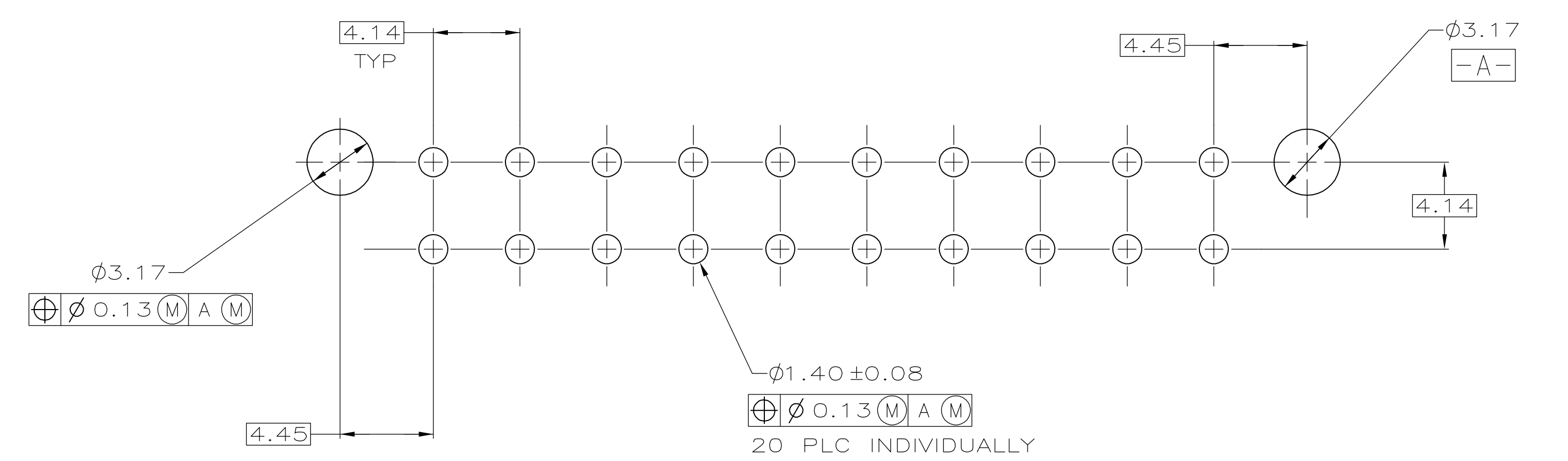


- PINS TO COMPLY WITH AMP SOLDERABILITY SPEC. 108-11-3.
- 0.00381 MIN MATTE TIN LEAD OVER 0.00127 MIN NICKEL.
- 0.00076 MIN GOLD PLATE IN THE LOCALIZED PLATE AREA, 0.00381 MATTE TIN LEAD IN THE LOCALIZED PLATE AREA, BOTH OVER 0.00127 MIN NICKEL.
- 0.00381 MIN MATTE TIN OVER 0.00127 MIN NICKEL.
- 0.00076 MIN GOLD PLATE IN THE LOCALIZED PLATE AREA, 0.00381 MATTE TIN IN THE LOCALIZED PLATE AREA, BOTH OVER 0.00127 MIN NICKEL.



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.57 THICK P.C. BOARD

|                                 |                            |             |
|---------------------------------|----------------------------|-------------|
| BRASS, GOLD                     | NYLON, 94V-0, WHITE        | 1-794077-1  |
| BRASS, TIN                      | NYLON, 94V-0, WHITE        | 1-794077-0  |
| BRASS, GOLD                     | NYLON, 94V-0, WHITE        | 794077-2    |
| BRASS, TIN LEAD                 | NYLON, 94V-0, WHITE        | 794077-1    |
| PIN CONTACT MATERIAL AND FINISH | HOUSING MATERIAL AND COLOR | PART NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

|                |  |           |           |              |           |           |            |                  |
|----------------|--|-----------|-----------|--------------|-----------|-----------|------------|------------------|
| DIMENSIONS: mm | TOLERANCES UNLESS OTHERWISE SPECIFIED: | 0 PLC ± - | 1 PLC ± - | 2 PLC ± 0.13 | 3 PLC ± - | 4 PLC ± - | ANGLES ± - | FINISH SEE TABLE |
|----------------|--|-----------|-----------|--------------|-----------|-----------|------------|------------------|

|                     |               |                 |               |
|---------------------|---------------|-----------------|---------------|
| APPROVED: R. SWING  | DATE: 5-18-95 | BY: K. WHITAKER | DATE: 5-18-95 |
| APPROVED: R. ORSTAD | DATE: 6-13-95 | NAME: R. ORSTAD | DATE: 6-13-95 |

TYCO Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608

NAME: HEADER ASSEMBLY, CLOSED BOTTOM, 20 CIRCUIT, DOUBLE ROW VERTICAL, MINI-UNIVERSAL MATE-N-LOK(TM)

SIZE: A1

SCALE: 5:1

SHEET: 1 OF 1

REV: D1

